

The assemble set includes:

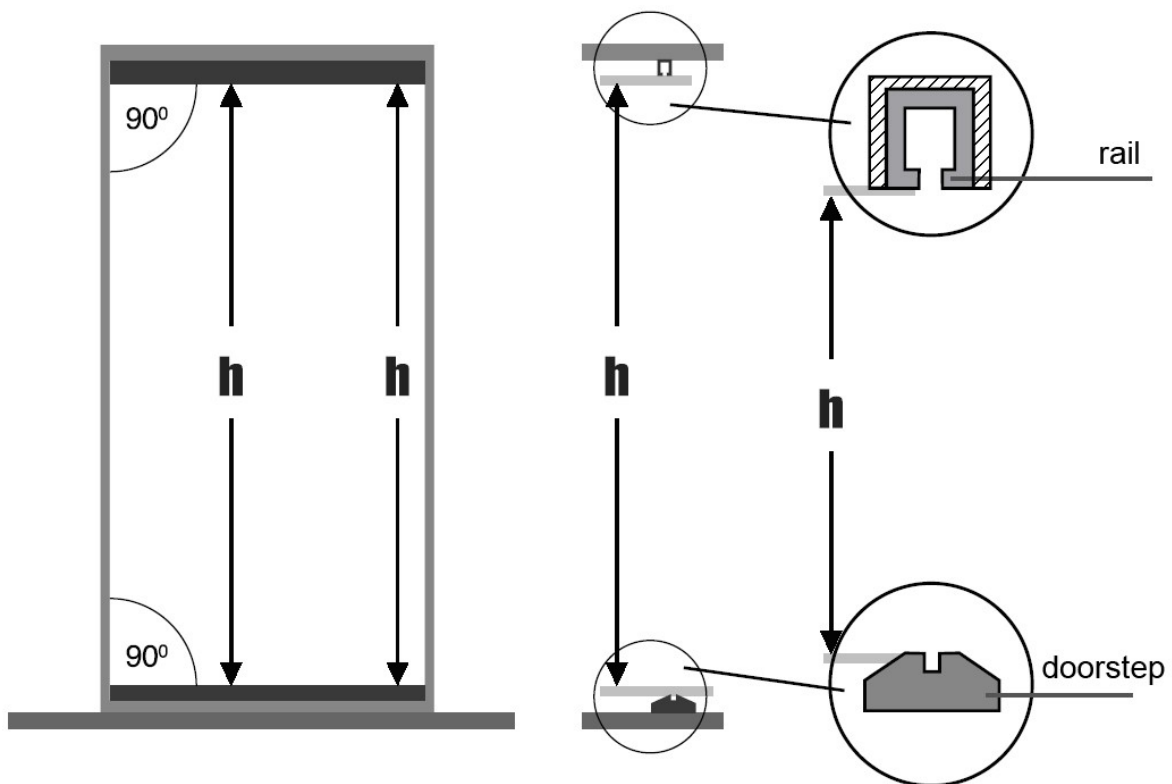
- | | |
|---------------------------------------|-------|
| 1. Door wing | 1 pcs |
| 2. Top rail..... | 1 pcs |
| 3. Bar covering the channel rail..... | 1 pcs |
| 4. Doorstep..... | 1 pcs |
| 5. Side channel | 1 pcs |
| 6. Handlings..... | 2 pcs |
| 7. Lower sliding pad..... | 1 pcs |
| 8. Screw for pad..... | 1 pcs |
| 9. Lower rail pins..... | 2 pcs |
| 10. Lower fitting..... | *) |
| 11. Fitting pins..... | **) |

*)one less then fitted by manufacturer of higher fittings

***)two per each fitting

ASSEMBLE INSTRUCTION.

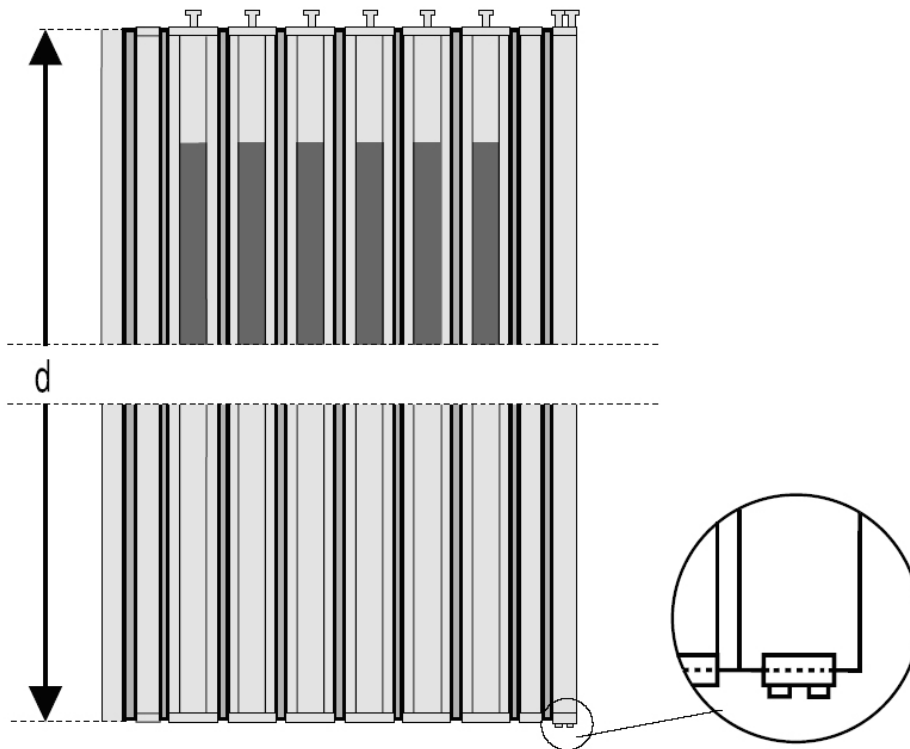
1. Screw up top rail together with bar covering the channel rail and the doorstep. The rail should be screwed up from the top very carefully. Do not damage the sliding surface . The doorstep should be placed exactly under the top rail.
2. Check a height between the top rail and the doorstep. (pic. 1). In case the door frames are askew , you need to put something under the top railing or doorstep to level the height between top rail and the doorstep on whole length.



Pic. 1

3. Cut the doors wing up to the height $d = h$ [minus]-7 mm. The height “d” is measured from the top fittings mounted by the manufacturer to the lower edge of the doors without fittings.

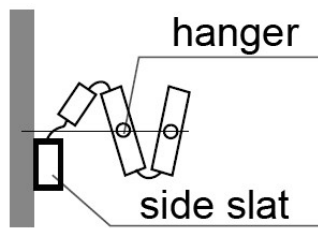
Wooden element should be cut by a saw with small teeth (steel saw). Tape can be cut by the sharp knife. The endings should be painted with colorless varnish to avoid shredding.



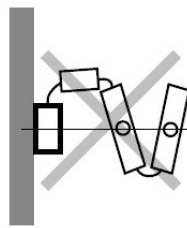
Pic. 2 Front view

Pic. 2a

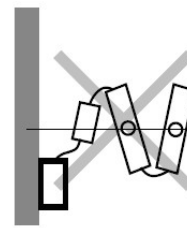
4. Screw up the lower sliding pad to the lower rail and the lower fitting to the rest of door elements.
5. Unscrew rail and doorstep.
6. Lightly lubricate the rail with technical vaseline.
7. Put the rail onto the hangers and together with the bar covering the channel rail screw up to the door frames.
8. Pull back the doors, put the lower rail into the doorstep's groove and screw up the doorstep. The doors should be ease to slide, close and open.
9. Mount the side door slat into the door frames. The tape in side slat , the middle of the rail and the middle of the doors groove should be in the same line. (pic. 3a)



Pic. 3a GOOD



Pic. 3b WRONG



Pic. 3b WRONG

10. Screw up the side channel
11. Mount the handlings in the rail slat.

From our experience we can list the most common mistakes that can be done during fitting. This mistakes can cause doors blocking.

- A. Rail damage
- B. No right angles between rail, side slat and doorstep or no plumb-line (pic. 1)
- C. Displacement of the side slat from the axis of center of the rail (pic. 3b , 3c)

Guarantee.

1. The Manufacturer gives 12 months technical and material guarantee from purchase date.
2. Guarantee does not include damages caused by improper use and use against the rules of fitting/use instruction, and also overt defects (about which customer knew at the time of purchase).
3. In other cases – not listed in clause 2, all found defects will be removed within 14 days from the time of claim (at the manufacturer location),or within 21 days (at the sellers location).
4. In the case of irremovable defect the product will be replaced or money will be paid back to the client.
5. The purchaser loses his rights to guarantee in case of changes or remaking made to the product. The guarantee is not valid with no guarantee document with date of sale.
6. In case not regulated in this document all other cases will be to put in order by Polish Civil Code.